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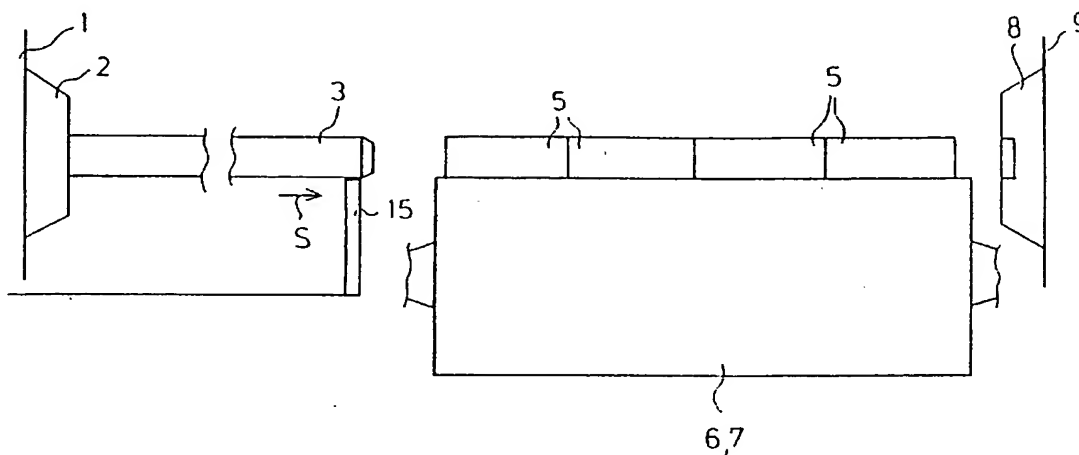
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20020625 **2 April 2002 (02.04.2002)** **FI**
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- (54) Title: METHOD AND DEVICE IN CONNECTION WITH WINDING OF A PAPER OR BOARD WEB, IN PARTICULAR A TISSUE PAPER WEB**



(57) Abstract: The invention relates to a method and a device in connection with winding of a paper or board web, in particular a tissue paper web, at a slitter-winder. In the method, the web is wound into web rolls (4) around cores (5) on support of the winding drums (6, 7). A winding shaft (3) is passed inside the cores (5) during winding. In the method and device, empty cores (5) are placed on a support of the winding drums (6, 7), the winding shaft (3) is brought to ready position in order to be moved inside the cores (5) and the winding shaft (3) is pushed inside the cores. When winding makes progress the winding shaft (3) is moved in the direction of growth of the web roll (4). When the web roll (4) has been finished the winding shaft (3) is removed from inside the cores and a new winding operation is started and winding cores are placed on support of the winding drums.

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